THE CLAIMS

What is claimed is:

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1. A process for the extraction of glycomacropeptide or caseinoglycomacropeptide ("GMP") from a lactic raw material comprising the steps of: removing cations from a lactic raw material for a sufficient amount of time to obtain a substantially deionized lactic raw material having a pH of about 1 to 4.5; contacting the substant ally deionized lactic raw material with an anionic 10 resin having a hydrophobic matrix for a sufficient amount of time and at a sufficient temperature to remove GMP from the substantially deionized lactic raw material and to obtain a treated liquid material;

> separating the resin from the treated liquid material; and rinsing the resin to obtain the GMP therefrom.

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The process according to claim 1 wherein the lactic raw material is one of 2. sweet whey obtained after separation of casein coagulated with rennet, a concentrate of sweet whey, a sweet whey or such a whey demineralized to by electrodialysis, ion exchange, reverse osmosis, electrodeionization or a combination of these procedures, a 20 concentrate of sweet whey demineralized by electrodialysis, ion exchange, reverse osmosis, electrodeionization or a combination of these procedures, a concentrate of proteins of substantially lactose-free sweet whey obtained by ultrafiltration, followed by diafiltration (ultrafiltration with washing), mother liquors of the crystallization of lactose from sweet whey, a permeate of ultrafiltration of a sweet whey, the product of hydrolysis, by a protease, of a native casein obtained by acid precipitation of skimmed milk with an inorganic acid or by biological acidification, where appropriate with addition of calcium ions or alternatively of a micellar case, obtained by microfiltration of a skimmed milk, the product of hydrolysis of a caseinate by a protease.

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- 3. The process according to claim 1 wherein the sweet whey has a solids content of about 10 to 23 percent by weight and is completely deionized during the cation removal step.
- 4. The process according to claim 1 wherein the lactic raw material is a liquid or a dispersion of solids in a liquid and which further comprises adding calcium ions to the lactic raw material after the cation removal step.
- 5. The process according to claim 1 which further comprises treating the resin with an alkaline material prior to contacting the substantially deionized lactic raw material with the resin.
 - 6. The process according to claim 5 wherein the substantially deionized lactic raw material contacts the resin in a gently stirred reactor at a temperature of less than 50°C for one to ten hours to adsorb the GMP onto the resin.
 - 7. The process according to claim 6 wherein the reactor is at a temperature between 0°C and 15°C and the resin is basic and in macroporous or macrocross-linked gel form.
 - 8. The process according to claim'l wherein the substantially deionized lactic raw material contacts the resin until the treated liquid material attains a constant pH of between about 4.5 to 5.5.
 - 9. The process according to claim 1 which further comprises concentrating the treated liquid material by evaporation and drying.
 - by spray drying and which further comprises separating the resin from the treated material by filtration or centrifugation prior to evaporation and drying.

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- 11. The process according to claim 1 further comprising, the resin and lactic raw material are present in a volume ratio of between about 1:1 to about 1:30.
- 12. The process according to claim 1 which further comprises the steps of: separating the GMP from the resin by washing the resin with demineralized water to obtain an eluate;

desorbing the GMP from the resin by washing the resin with an acidic, basic or saline aqueous solution rinse;

washing the resin with demineralized water;

combining the eluate and the washings;

demineralizing the combined eluate and washings by ultrafiltration or nanofiltration on a membrane with a mean cut-off region of about 3000 daltons to obtain a retentate and filtrate; and

recovering the GMP as the retentate.

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- 13. The process according to claim 12 wherein, the basic aqueous solution comprises NaOH, KOH or Ca(OH)₂, in a concentration of less than 8% wherein the retentate is freeze-dried to recover the GMP.
- 14. A treated liquid material obtained from the process of claim 1 and having an amino acid profile is reduced in threonine and enriched in aromatic amino acids and tryptophan.
- 15. The treated liquid material of claim 14 wherein, relative to the lactic raw material, the threonine content reduced by about 15 to 40%, and the aromatic amino acids and tryptophan are increased to about 20 to 60%.
 - 16. An infant or dietetic product containing the treated liquid material of claim 14 as protein raw material.

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- 17. An infant or dietetic product containing the product of the process of claim 9 as protein raw material.
- 18. An infant or dietetic product containing the product of the process of claim
 5 10 as protein raw material.
 - 19. A glycomacropeptide or caseinoglycomacropeptide ("GMP") obtained from the process of claim 1.
- 10 20. A pharmaceutical composition containing the glycomacropeptide or caseinoglycomacropeptide ("GMP") of claim 19 as antithrombotic, antidiarrheal or antibacterial agents.
- 21. A food composition containing the the glycomacropeptide or

 15 caseinoglycomacropeptide ("GMP") of claim 19 as an emulsifying, gelling or foaming agent.
 - 22. A dental composition containing the GMP of claim 19 as an agent against plaque and caries.

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